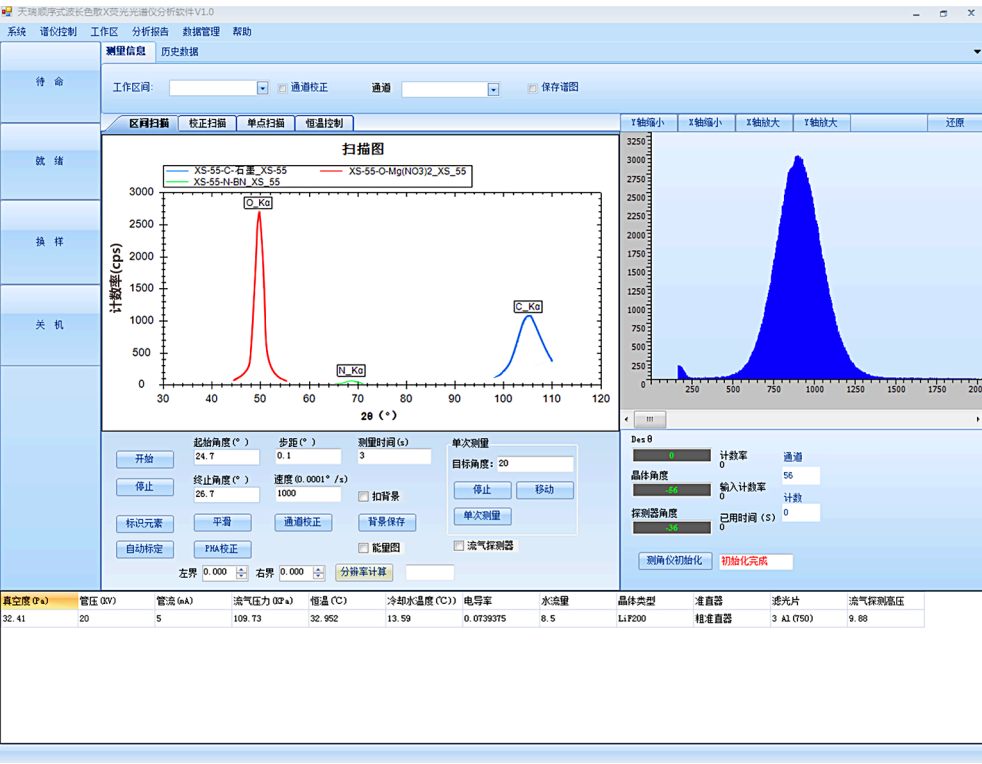


General specifications for WDX-4000 series (Attached table)

Signal processing			Rating	
Multi-channel Analyzer	12bit, 80Msps AD. 4096 channels analyze ability with FPGA hardware and robust DSP algorithm to discriminate signal and noise		Power	4kW
			KV/mA	20-60KV, 75kV is optional. 10-140mA, 160mA is optional.
Maximum count rate	FPC:2Mcps, SC: 1.5Mcps			
Pulse shift and Gain correction	Automatic			
Dead time correction		Automatic		

Fig.2 Layout of Software



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WDX-4000

Sequential Wavelength-Dispersive X-ray Fluorescence Spectrometer



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Test data in this manual, if not noted, is our company's test data.
All information in this manual is for reference only, which is subject to any change without notice.

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WDX-4000

Sequential Wavelength-Dispersive X-ray Fluorescence Spectrometer

Based on years of R&D and production experience on simultaneous wavelength-dispersive X-ray fluorescence spectrometer, Skyray Instrument proudly launched WDX-4000, the first sequential wavelength-dispersive X-ray fluorescence spectrometer integrating unique innovation. The performances of WDX-4000 meet the requirements of *JJG 810-1993 Verification regulation for Wavelength-dispersive X-ray Fluorescence Spectrometers*. It can be used in fields of mineral, cement, steel and environmental protection. By a large number of general designs, WDX-4000 provides reliable and economical maintenance to customers in time.

Highlights:

Unique Goniometer design

- Innovative and igneous steel-belt-drive system. This patented design provides no friction, no backlash, stable motion which guarantee the most accuracy angular positioning.
- $\theta/2\theta$ spindle has independent drive system with servo motor and optical encoder feedback.
- Permanent magnet synchronous motor (PMSM) provides the fast and smooth motion.
- Optical encoder's $\pm 0.0001^\circ$ reproducibility and $\pm 0.0006^\circ$ accuracy ensures that the integrated system has excellent performance.

Multi-channel Analyzer

- 12bits, 80Msps, the most powerful AD sampling system, records signal completely and accurately.
- 4096 (12bit) channels analyzer based on high speed FPGA architecture and robust DSP algorithm is able to discriminate proper X-ray from stray X-ray.
- Energy-dispersive function is additional.

X-ray Tube and HV generator

- Standard 4kW power system provides ultra-sensitivity for trace element analysis and a faster speed of analysis.
- The thin beryllium window (50um or 75um) provides ultra-high transmission of X-ray, especial to low energy X-ray region.
- Max. 60kV and 140mA, (75kV and 160mA is optional) and flexible setting helps analysis method to be much finer.
- Dual water cooling circulation system, conductivity of deionized water lower than 1uS by resin increases of tube's service life as long as possible.

Miscellanea

- Multilayer analyzer crystal optimized on wavelength or intensity by customer's request. Higher resolution and reflectivity improves light element analysis ability.
- The thickness of Flow proportional counter's window is only 0.3um, provides higher transmission of light element.
- Temperature fluctuation of spectrometer cabinet is within $\pm 0.05^\circ\text{C}$.
- Automatic crystal, collimator, filter changer.

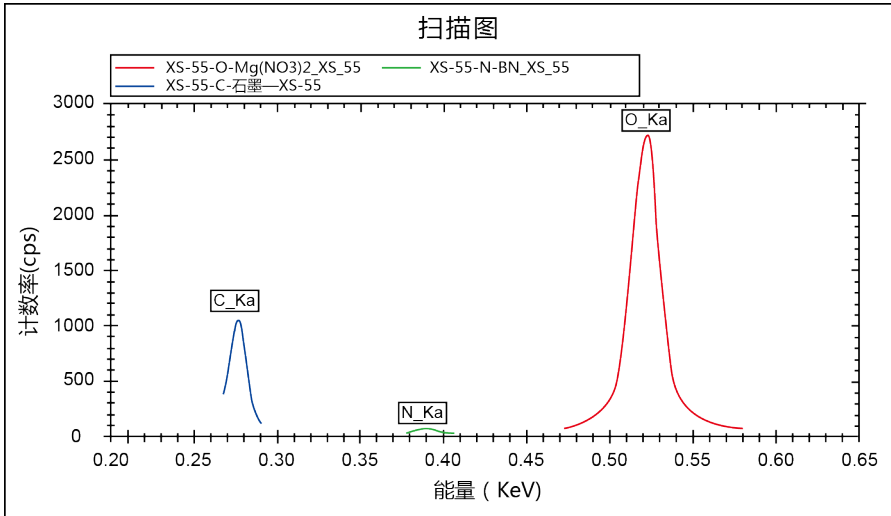


Fig. 1 Light element measurement

Software

- Complete and abundant functionality.
- State-of-the art 32-bit software with friendly graphic use interface and flexible operation, ease of use.
- Matured empirical method provides accurate and reliable data by standard specimens.
- Fundamental parameter method offers versatility analyses, semi- quantitative and quantitative analyze is available without standard specimens.
- Integrated SQLite database stores your setting and analysis data.

General specifications for WDX-4000 series

Sample handing		Goniometer	
Types	Vacuum for solids.	Type	Innovative steel-belt-drive system, no friction, no backlash, feedback by optical encoder, $\theta/2\theta$ independent
Dimensions	51.5 mm \varnothing × 40 mm height, maximum	Maximum slewing speed	6000 ° 2 θ /min
Weight	Max. 500 g including sample holder	Angular accuracy	$\pm 0.0006^\circ$ θ and 2θ
Sample loading	Dual position with anti-dust filterand pre-vacuum pumping as standard feature.Analyzing one sample while pumping the next one	Angular reproducibility	$\pm 0.0002^\circ$ θ and 2θ
Sample changer	Automation robotic changer system, high capacity up to 168 samples.	Step scan range	Min. 0.0001° ; Max.1°
Spinner	3 spinning speed modes. (low, medium, high)	Scanning angle range	FPC:12° to 150°2 θ SC: 0° to 120°2 θ
Optical path			
Windows	The thin beryllium window, 50um or 75um, ultra-high transmission	Channels masks	Single mask (fixed 27, 32 or 50mm)
Anode target material	Rhodium (Rh) as standard, option includes Copper (Cu), Molybdenum (Mo), Tungsten (W),Chromium (Cr), Platinum (Pt)	Primary collimators	3 max: 100, 150, 300, 550, 700 or 4000 um, selectable
Operation	Tube remains powered on during sample holding	Primary beam filters	4 max: Pb, Al, Cu with different thickness
Cooling water	Dual tube cooling water circulation, conductivity of deionized water is lower than 1uS	Crystals	10 max: LiF420, LiF220, LiF200, Ge111, PE002, InSb, TIAP, multilayers for light element.
HV Generator		Detector	Flow proportional counter (FPC), 0.3um ultra-thin thickness windowScintillation counter (SC)
Output	Selectable in steps of 1KV, 1mA as standard. Fine step is optional by 12bit DA.	Beam path	Vacuum < 10Pa
Long Term Stability	0.01% / 8 hours		
Temperature Coefficient	50 ppm/°C (20 ppm/°C optional).		